



## Economic and Social Council

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### Permanent Forum on Indigenous Issues

#### Sixth session

New York, 14-25 May 2007

### Provisional agenda

1. Election of officers.
2. Adoption of the agenda and organization of work.
3. Special theme: "Territories, lands and natural resources".
4. Implementation of recommendations on the six mandated areas of the Forum and on the Millennium Development Goals:
  - (a) Economic and social development;
  - (b) Environment;
  - (c) Health;
  - (d) Education;
  - (e) Culture;
  - (f) Human rights;
  - (g) Second International Decade of the World's Indigenous People.

#### Documentation

Note by the Secretariat and other documents to be submitted by the United Nations system, Governments and indigenous peoples organizations

5. Human rights: dialogue with the Special Rapporteur on the situation of human rights and fundamental freedoms of indigenous people.
6. Half-day discussion on Asia.
7. Half-day discussion on urban indigenous peoples and migration.
8. Ongoing priorities and themes and follow-up: "Data collection and disaggregation (2004)".



**Documentation**

Note by the Secretariat and other documents to be submitted by the United Nations system, Governments and indigenous peoples organizations

9. Future work of the Forum, including emerging issues.

**Documentation**

Note by the Secretariat and other documents to be submitted by the United Nations system, Governments and indigenous peoples organizations

10. Provisional agenda for the seventh session of the Forum.
  11. Adoption of the report of the Forum on its sixth session.
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