



## Economic and Social Council

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### Permanent Forum on Indigenous Issues

#### Fifth session

New York, 15-26 May 2006

Item 2 of the provisional agenda

#### Provisional agenda

1. Election of officers.
2. Adoption of the agenda and organization of work.
3. Special theme: the Millennium Development Goals and indigenous peoples: redefining the Goals:<sup>1</sup>
  - (a) Millennium Development Goals: development and consultation;
  - (b) Cross-cutting approaches to the implementation and monitoring of the Goals;
  - (c) Follow-up on Goals 1 and 2;
  - (d) Report of the International Expert Group Meeting on the Millennium Development Goals, Indigenous Participation and Good Governance.

#### Documentation

Note by the Secretariat and other documents to be submitted by the United Nations system

4. Ongoing priorities and themes:
  - (a) Discussion of the analytical paper, with a concise compilation of the recommendations of the first three sessions of the Forum and the status of their implementation at the national, regional and international levels;
  - (b) Human rights, with special emphasis on interactive dialogue with the Special Rapporteur of the Commission on Human Rights on the situation of human rights and fundamental freedoms of indigenous people;
  - (c) Indigenous children, youth (2003) and women (2004);

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<sup>1</sup> Goals 3 to 8 will be addressed through indigenous approaches to cultural diversity, traditional knowledge and human rights; this applies equally to Millennium Development Goals country reports and poverty reduction strategy papers.

- (d) Data collection (2004);
- (e) Free, prior and informed consent (2004);
- (f) Half-day discussion on Africa;
- (g) Second International Decade of the World's Indigenous People.

**Documentation**

Note by the Secretariat and other documents to be submitted by the United Nations system

- 5. Future work of the Forum.

**Documentation**

Note by the Secretariat and other documents to be submitted by the United Nations system and special rapporteurs of the Forum

- 6. Draft agenda for the sixth session of the Forum.
- 7. Adoption of the report of the Forum on its fifth session.

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