

Distr.: Limited 30 March 2005

Original: English

Permanent Forum on Indigenous Issues

Pre-sessional meeting for the fourth session New York, 11-13 May 2005

Provisional agenda for the pre-sessional meeting

- 1. Opening of the meeting and adoption of the agenda.
- 2. Briefing by the Secretariat:
 - (a) Briefing on relevant developments since the third session of the **Permanent Forum on Indigenous Issues, including** in the Economic and Social Council and the General Assembly in 2004;
 - (b) Preparations for the fourth session of the Forum.
- 3. Overview of standard United Nations operating procedures for the members of the Forum and its secretariat (communications with the Forum secretariat, reporting guidelines, handling of invitations to meetings, clearance of texts, use of official United Nations stationery and logo, other assistance to Forum members, privileges and immunities of Forum members, administrative procedures regarding travel and other issues).
- 4. Methods of work of the Forum:
 - (a) Portfolio system for members and its significance; portfolio preferences of members until now;
 - (b) Preparation of recommendations (two types of recommendations: for action by the Economic and Social Council; brought to the attention of the Council);
 - (c) Time frame of work during the session (opening of the session, highlevel speeches, dialogue with organizations, consultations among members, deadlines for submission of recommendations, meetings with the Inter-Agency Support Group on Indigenous Issues, and the Friends of the Forum group, briefing for member States, opening of the annual indigenous exhibit and cultural event, side events);
 - (d) Role of the Chairperson and the Bureau between sessions;
 - (e) Working with the United Nations system, Governments and regional organizations; engaging civil society and the private sector; significance

05-29097 (E) 200405 * **0529097*** of the Inter-Agency Support Group on Indigenous Issues and its achievements; Intradepartmental Task Force on Indigenous Issues of the Department of Economic and Social Affairs;

- (f) High-level invitations to the Forum's session.
- 5. Second International Decade of the World's Indigenous People.
- 6. Trust Fund in Support of the Permanent Forum on Indigenous Issues and United Nations trust fund for the Second International Decade of the World's Indigenous People.
- 7. Special themes of the Forum's fifth and sixth sessions.
- 8. Venue of the fifth session.
- 9. Discussion on the selection of the Bureau of the Forum at its fourth session.
- 10. Other matters.

Provisional agenda for the meeting of the Permanent Forum on Indigenous Issues with the organizations of the United Nations system on 13 May 2005

- 1. Discussion on the ways in which the Forum and the intergovernmental system have worked together until now: achievements, challenges and future options.
- 2. Follow-up to the recommendations of the Forum; documentation submitted by organizations for the Forum's sessions.
- 3. Working relationship between organizations and the secretariat and members of the Forum, including contact and communication with portfolio holders; visits to organizations by Forum members; invitations extended to the Forum to attend meetings of policymaking bodies; dialogue with organizations during the sessions.
- 4. Follow-up on the international expert workshops on data collection and free, prior and informed consent.
- 5. Presentation on the Millennium Development Goals and discussion.
- 6. Second International Decade of the World's Indigenous People.
- 7. Other matters.